## **Dodecatitanates: A New Family of Stable Polyoxotitanates**

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Fundamental studies of metal alkoxide hydrolysis/condensation, the chemical basis of sol-gel polymerization,<sup>2</sup> are complicated by two factors: the extreme moisture sensitivity of most metal alkoxide precursors and the tendency of alkoxides to form mixtures of structurally complex species upon hydrolysis.<sup>3</sup> In the research reported here, we demonstrate that both of these complications can be circumvented in titanium alkoxide chemistry by using isopropyl titanate precursors. Two titanium alkoxides,  $\alpha_1$ - and  $\alpha_{2}$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>16</sub>, are reported that display very low moisture sensitivity in alcohol solution. A third alkoxide,  $[Ti_{11}O_{13}](OPr^i)_{18}$ , is identified as the sole (>95%) reaction product of  $Ti(OPr^i)_4$ hydrolysis by ca. 1/2 equiv of water in *i*-PrOH solution. All these new complexes are members of a new structural family of remarkably stable polyoxotitanate derivatives that display unusual regioselective alkoxide exchange with alcohols.

Reaction of Ti(OPr<sup>i</sup>)<sub>4</sub> with 1 equiv of water in *i*-PrOH solution at 100 °C for 3 days yields as the sole products a 1:1 mixture of two isomeric complexes,  $\alpha_1$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>16</sub>, 1, and  $\alpha_2$ -[Ti<sub>12</sub>O<sub>16</sub>]- $(OPr^i)_{16}$ , 2. These materials can be isolated in pure form and characterized using elemental analysis, <sup>17</sup>O and <sup>13</sup>C<sup>1</sup>H NMR spectroscopy, and in the case of 1 only, single-crystal X-ray diffraction.<sup>4</sup> Pure samples of 1 or 2 are isomerized to a 1:1 equilibrium mixture of 1 and 2 by heating to 90 °C in toluene for 3 h.

In the solid state,  $\alpha_1$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>16</sub>(1) has the  $C_{2h}$  structure shown in Figure 1a. Its  $\alpha$ -Ti<sub>12</sub>O<sub>32</sub><sup>16-</sup> titanate framework,<sup>5</sup> shown in Figure 2a, is identical to the organostannate framework previously observed for  $[(RSn)_{12}O_{14}(OH)_6]^{2+}$  complexes, R = Pri 8 and Bun,9 and the fluorovanadate framework observed for  $[V_{12}O_{24}F_2(OH)_6]^{6-.10}$  This  $D_{3d}$  framework comprises a cage of 18 bridging oxygen atoms occupying the vertices of an elongated triangular gyrobicupola, a distorted icosahedron of 12 TiO groups capping the square faces of this cage, plus two oxygen atoms that are encapsulated by the cage. Compound 1 retains its structure in hydrocarbon solution according to NMR spectroscopic measurements:<sup>4</sup> five methylene <sup>13</sup>C resonances, one  $\mu_2$ -oxide <sup>17</sup>O

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(4) For preparative, analytical spectroscopic, and X-ray crystallographic details, see the paragraph at the end of this paper regarding supplementary material.

(5) Just as the  $T_d \alpha$ -SiW<sub>12</sub>O<sub>40</sub><sup>4</sup> Keggin structure can be converted to its  $C_{3\nu}\beta$  isomer by rotation of a W<sub>3</sub>O<sub>13</sub> group by 60°, so can the  $D_{3d}\alpha$ -Ti<sub>12</sub>O<sub>32</sub><sup>16</sup> framework be converted to a  $D_{3k}\beta$  isomer by rotating a Ti<sub>3</sub>O<sub>13</sub> group by 60°. Although the  $\beta$ -Ti<sub>12</sub>O<sub>32</sub><sup>16</sup> framework has not been observed yet in polytitanate chemistry, a derivative is known in polyvanadate chemistry, namely, the  $V_{15}O_{36}Cl^{6-}$  ion.7

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Figure 1. (a) The X-ray crystallographically-determined pseudo- $C_{2h}$ structure for  $\alpha_1$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>16</sub>(1) with Ti, O, and C atoms represented by cross-hatched, shaded, and open spheres, respectively. The molecule possesses rigorous crystallographic Ci-1 symmetry: atoms labeled with a prime (') are related to those labeled without by this inversion center. Half of the Ti atoms in 1 are 6-coordinate, and the other half are 5-coordinate. Each molecule of 1 contains two  $\mu_3$ -O<sup>2-</sup> ligands that bridge three 6-coordinate Ti atoms,  $12 \mu_3$ -O<sup>2</sup>-ligands that bridge one 6-coordinate and two 5-coordinate Ti atoms, and two  $\mu_2$ -O<sup>2-</sup> ligands that bridge two 6-coordinate Ti atoms. Each molecule of 1 also contains four  $\mu_2$ -(OPr<sup>i</sup>)ligands that bridge two 6-coordinate Ti atoms and 12 terminally-bonded (OPr<sup>i</sup>) ligands. (b) The X-ray crystallographically-determined structure of  $[Ti_{11}O_{13}](OPr^i)_{13}(OEt)_5$  (3a) with all atoms represented as in Figure 1a. The structure of 3a can be derived from 1 by removing one of the 5-coordinate Ti atoms of 1 and its terminally bonded (OPri)- ligand, replacing one of its basal O<sup>2-</sup> ligands with an (OPr<sup>i)-</sup> ligand, replacing the two  $\mu_2$ -O<sup>2-</sup> ligands in 1 by  $\mu_2$ -(OPr<sup>i</sup>)<sup>-</sup> ligands, and finally replacing the terminally-bonded (OPri)- ligands on each of the five remaining 5-coordinate "girdle" Ti atoms by terminally-bonded (OEt)- ligands. Atoms of 3a are labeled similarly to those of 1: atoms labeled with an asterisk (\*) are related to those labeled without by a pseudo inversion center which is rigorously present in 1 but which cannot be present in 3a.

resonance,<sup>11</sup> and four  $\mu_3$ -oxide <sup>17</sup>O resonances<sup>11</sup> are observed (see Figure 2a). The isomeric  $\alpha_2$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>16</sub> molecule is assigned the  $C_2$  structure shown in Figure 2b using solution NMR

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**Figure 2.** (a)  $\alpha$ -Ti<sub>12</sub>O<sub>32</sub><sup>16-</sup> core of the  $C_{2h} \alpha_1$ -[Ti<sub>12</sub>O<sub>16</sub>](OR)<sub>16</sub> structure, (b)  $\alpha$ -Ti<sub>12</sub>O<sub>32</sub><sup>16-</sup> core of the proposed  $C_2 \alpha_2$ -[Ti<sub>12</sub>O<sub>16</sub>](OR)<sub>16</sub> structure, and (c)  $\alpha$ -Ti<sub>11</sub>O<sub>31</sub><sup>18-</sup> core of the  $C_1 \alpha$ -[Ti<sub>11</sub>O<sub>13</sub>](OR)<sub>18</sub> structure. Titanium atoms are represented by small filled spheres, oxide oxygens by large open spheres, and alkoxide oxygens by large shaded spheres. In parts a and b one member from each set of symmetry-equivalent oxygen atoms is labeled, using numerals for alkoxide oxygens and letters for oxide oxygens.

spectroscopy: the expected eight methine  ${}^{13}C$  resonances and single  $\mu_2$ -oxide  ${}^{17}O$  resonance ${}^{11}$  are observed; five of the expected seven  $\mu_3$ -oxide  ${}^{17}O$  resonances ${}^{11}$  are resolved.

When compounds 1 and 2 are treated repeatedly with ethanol, two new compounds are obtained,  $\alpha_1$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>10</sub>(OEt)<sub>6</sub> (1a) and  $\alpha_2$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>10</sub>(OEt)<sub>6</sub> (2a).<sup>4</sup> In both cases, alkoxide exchange is effected with retention of the titanium oxide core structure, since the <sup>17</sup>O NMR spectra of oxide oxygens in 1 and 1a (and 2 and 2a) are virtually indistinguishable. A singlecrystal X-ray diffraction study and a <sup>13</sup>C{<sup>1</sup>H} solution NMR spectroscopic study define a structure for 1a derived from the structure of 1 by replacing with ethoxide groups those six isopropoxide groups that are terminally bonded to five-coordinate titanium centers. <sup>13</sup>C{<sup>1</sup>H} NMR spectroscopy supports an analogous structure for 2a derived from the structure of 2,  $\alpha_2$ -[Ti<sub>12</sub>O<sub>16</sub>](OPr<sup>i</sup>)<sub>16</sub> (see Figure 2b): five isopropoxide methine carbon resonances and three ethoxide methylene carbon resonances are observed.<sup>4</sup>

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Both  $\alpha_1$ - and  $\alpha_2$ - $[Ti_{12}O_{16}](OPr^i)_{16}$  fail to react measurably with water after 12 h under conditions typically associated with sol-gel polymerization, namely, addition of 4 equiv of water to a 0.03 M 2-propanol solution. Sol-gel polymerization proceeds readily, however, if alcohol solvent is avoided. Addition of 6 equiv of water to a 0.05 M solution of  $\alpha_1$ - $[Ti_{12}O_{16}](OPr^i)_{16}$  in 5/1 v/v toluene/acetonitrile, for example, yields a cloudy gel within 2 h at ambient temperature.

Hydrolysis of Ti(OPr<sup>i</sup>)<sub>4</sub> with 0.3-0.8 equiv of water at ambient temperature in 2-propanol solution yields a solution whose <sup>17</sup>O NMR spectrum shows three  $\mu_2$ -oxide resonances plus an unresolved set of overlapping  $\mu_3$ -oxide resonances.<sup>12</sup> These resonances arise from a single complex,  $\alpha$ -[Ti<sub>11</sub>O<sub>13</sub>](OPr<sup>i</sup>)<sub>18</sub>, 3, that has been isolated and converted into the mixed alkoxide  $\alpha$ -[Ti<sub>11</sub>O<sub>13</sub>]-(OPr<sup>i</sup>)13(OEt)5, 3a, by reaction with ethanol. Both complexes have been formulated and characterized using elemental analysis, <sup>13</sup>C<sup>1</sup>H and <sup>17</sup>O NMR spectroscopy, and in the case of **3a** only, single-crystal X-ray diffraction.<sup>4</sup> The α-[Ti<sub>11</sub>O<sub>13</sub>](OPr<sup>i</sup>)<sub>13</sub>(OEt)<sub>5</sub> molecule, 3a, has the solid-state structure shown in Figure 1b containing the titanium-oxygen framework of Figure 2c. Comparison of Figure 1b with Figure 1a (or Figure 2c with Figure 2a,b) reveals that the  $\alpha$ -Ti<sub>11</sub>O<sub>31</sub><sup>18-</sup> structural framework of compound 3a is derived from the  $\alpha$ -Ti<sub>12</sub>O<sub>32</sub><sup>16-</sup> framework of compounds 1 and 1a by removal of a single titanium atom and its terminal oxygen ligand. Compound 3 is proposed to have the same  $C_1 \alpha$ -[Ti<sub>11</sub>O<sub>13</sub>](OR)<sub>18</sub> structure since its <sup>17</sup>O NMR spectrum is virtually identical to the <sup>17</sup>O NMR spectrum of 3a and its <sup>13</sup>C<sup>1</sup>H NMR spectrum displays 18 fully resolved methine carbon resonances.

The results reported here strongly suggest, but by no means demonstrate, that  $Ti(OPr^i)_4$  titania sol-gel polymerization follows fundamentally different molecular growth pathways than analogous silica sol-gel polymerization. In Si(OCH<sub>3</sub>)<sub>4</sub> silica sol-gel polymerization, for example, individual monosilicate units serve as monomer units.<sup>13</sup> In the Ti(OPr<sup>i</sup>)<sub>4</sub> case, however, our results show that  $\alpha$ -[Ti<sub>11</sub>O<sub>13</sub>](OPr<sup>i</sup>)<sub>18</sub> molecules are formed initially, and these may serve as molecular building blocks for further polymerization reactions, a possibility now under investigation.

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Supplementary Material Available: Details of all sample preparations and characterization and crystal structure reports, listings of positional and thermal parameters, listings of bond lengths and angles, and persepective structural drawings for 1, 1a, and  $3a \cdot C_2H_3OH$  (66 pages); structure factor tables for 1, 1a, and  $3a \cdot C_2H_5OH$  (33 pages). Ordering information is given on any current masthead page.

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